



NOTE:  
DIMENSIONS IN [ ] ARE MILLIMETERS AND  
FOR REF. ONLY

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES		THIS DRAWING IS THE PROPERTY OF		
TOLERANCES		ARGONNE NATIONAL LABORATORY		
DECIMALS	ANGULAR			
X .1 [2.5]	A 0°30'			
XX .01 [0.25]				
XXX .005 [0.13]				
SURFACE ROUGHNESS 125 ✓				
REMOVE ALL BURRS AND BREAK SHARP EDGES AS BAK.				
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1				
MATCHING AND TOLERANCING TO BE IN ACCORDANCE WITH LATEST ANSI Y14.5				
LOG NUMBER				
P4630002-00				
DRAWN BY		DATE	CHIEF DESIGN ENGINEER	DATE
MUSCIA		9/3/99	D. SHU	10/6/99
CHECKED BY		DATE	OP. LEADER	DATE
J. CHANG		9/24/99	T.M. KUZAY	10/11/99
DESIGNED BY		DATE	PROJECT MGR.	DATE
CHANG/MUSCIA		9/3/99		
RESPONSIBLE ENGINEER		DATE	APPROVED/RELEASED	DATE
J. CHANG		9/24/99		
MATERIAL		SCALE	HALF	SIZ
304 STAINLESS STEEL		DRAWING NUMBER		
NO NET SCALE DRAWING		P4-630002-00		
		SHEET 1 of 1		